

Spice:

Synonymous with function and performance, the new era of high intensity illumination in LED. With its high flux output and high luminous intensity, It transcends today LED lightings technology and how we perceive it.



Features:

- > Super high brightness surface mount LED
- > 120° viewing angle.
- > Compact package outline (LxW) of 3.0 x 1.4 mm.
- > Ultra low height profile - 0.52mm.
- > Low thermal resistance.
- > Build-in ESD protection device.
- > Compatible to IR reflow soldering.
- > Environmental friendly; RoHS compliance.
- > Compliance to automotive standard; AEC-Q101.



Applications:

- > Automotive: Back-light applications.

Optical Characteristics at Tj=25°C

Part Ordering Number	Color	Viewing Angle°	Luminous Flux @ 120mA (lm) <i>Appx. 1.2</i>		
			Min.	Typ.	Max.
SEW-KZSG-8Q9R-1	White	120	34.8	42.5	51.7

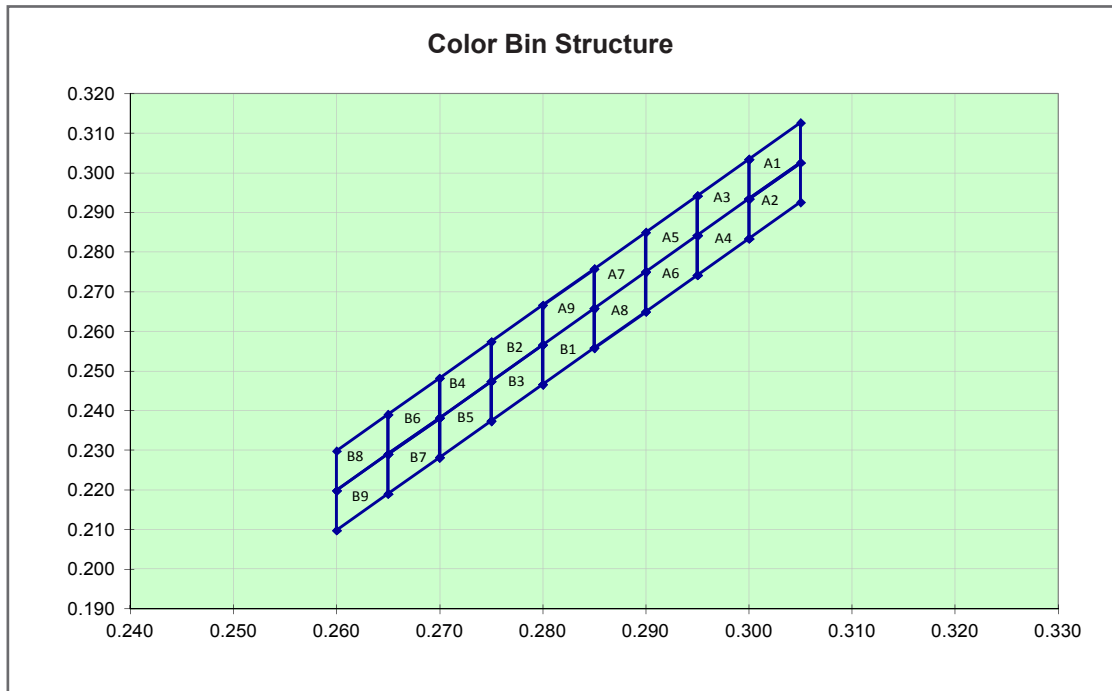
Electrical Characteristics at Tj=25°C

Part Number	Vf @ If = 120 mA <i>Appx. 3.1</i>		
	Min. (V)	Typ. (V)	Max. (V)
SEW-KZSG	2.8	3.1	3.4

Absolute Maximum Ratings

	Maximum Value	Unit
DC forward current	200	mA
Peak pulse current	200	mA
Reverse voltage	Not for reserve bias	V
ESD threshold (HBM)	8000	V
LED junction temperature	120	°C
Operating temperature	-40 ... +100	°C
Storage temperature	-40 ... +100	°C
Thermal resistance - Junction / solder point, R _{th JS} (Mounted on dual sided FR4 in house PCB, total Cu area >900mm ²)	24	K/W

SEW-KZSG, Color Grouping *Appx. 2.1*



Bin		1	2	3	4
A1	Cx	0.3000	0.3000	0.3050	0.3050
	Cy	0.2934	0.3034	0.3126	0.3026
A3	Cx	0.2950	0.2950	0.3000	0.3000
	Cy	0.2842	0.2942	0.3034	0.2934
A5	Cx	0.2900	0.2900	0.2950	0.2950
	Cy	0.2750	0.2850	0.2942	0.2842
A7	Cx	0.2850	0.2850	0.2900	0.2900
	Cy	0.2658	0.2758	0.2850	0.2750
A9	Cx	0.2800	0.2800	0.2850	0.2850
	Cy	0.2566	0.2666	0.2758	0.2658
B2	Cx	0.2750	0.2750	0.2800	0.2800
	Cy	0.2474	0.2574	0.2666	0.2566
B4	Cx	0.2700	0.2700	0.2750	0.2750
	Cy	0.2382	0.2482	0.2574	0.2474
B6	Cx	0.2650	0.2650	0.2700	0.2700
	Cy	0.2290	0.2390	0.2482	0.2382
B8	Cx	0.2600	0.2600	0.2650	0.2650
	Cy	0.2198	0.2298	0.2390	0.2290

Bin		1	2	3	4
A2	Cx	0.3000	0.3000	0.3050	0.3050
	Cy	0.2834	0.2934	0.3026	0.2926
A4	Cx	0.2950	0.2950	0.3000	0.3000
	Cy	0.2742	0.2842	0.2934	0.2834
A6	Cx	0.2900	0.2900	0.2950	0.2950
	Cy	0.2650	0.2750	0.2842	0.2742
A8	Cx	0.2850	0.2850	0.2900	0.2900
	Cy	0.2558	0.2658	0.2750	0.2650
B1	Cx	0.2800	0.2800	0.2850	0.2850
	Cy	0.2466	0.2566	0.2658	0.2558
B3	Cx	0.2750	0.2750	0.2800	0.2800
	Cy	0.2374	0.2474	0.2566	0.2466
B5	Cx	0.2700	0.2700	0.2750	0.2750
	Cy	0.2282	0.2382	0.2474	0.2374
B7	Cx	0.2650	0.2650	0.2700	0.2700
	Cy	0.2190	0.2290	0.2382	0.2282
B9	Cx	0.2600	0.2600	0.2650	0.2650
	Cy	0.2098	0.2198	0.2290	0.2190

Luminous Intensity Group

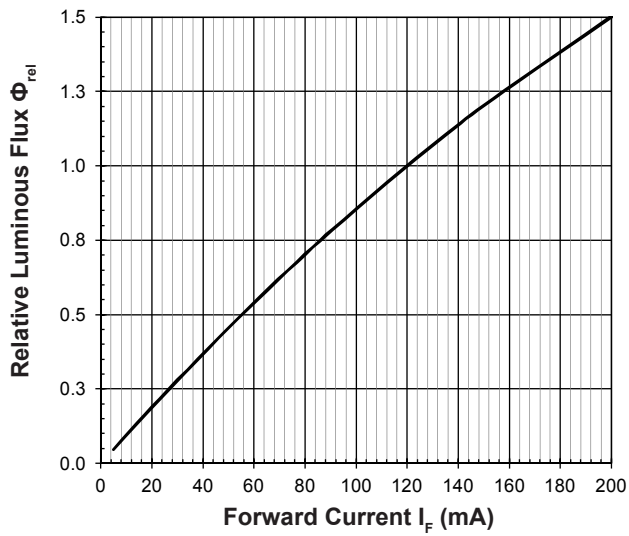
Brightness Group	Luminous Flux ^{Appx. 1.2} (lm)
8Q	34.8 ... 37.3
9Q	37.3 ... 39.8
6R	39.8 ... 42.5
7R	42.5 ... 45.2
8R	45.2 ... 48.4
9R	48.4 ... 51.7

Vf Binning

Vf Bin @ 120mA	Forward Voltage (V) ^{Appx. 3.1}
V2	2.80 ... 2.90
V3	2.90 ... 3.00
V4	3.00 ... 3.10
V5	3.10 ... 3.20
V6	3.20 ... 3.30
V7	3.30 ... 3.40

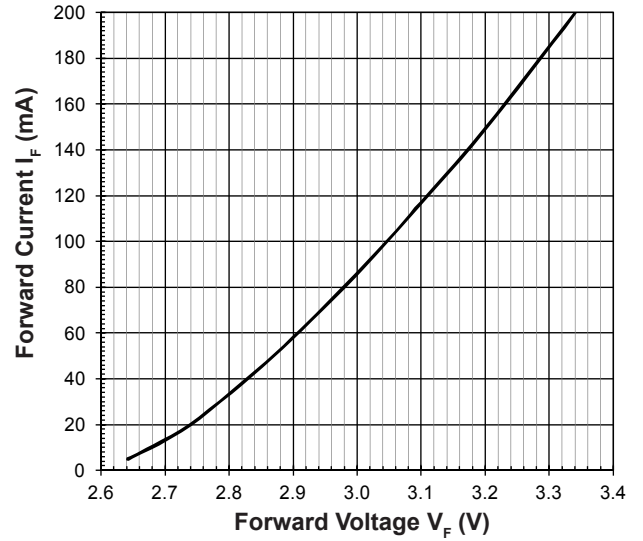
Relative Luminous Flux Vs Forward Current

$\Phi_v / \Phi_v(120\text{mA}) = f(I_F); T_j = 25^\circ\text{C}$



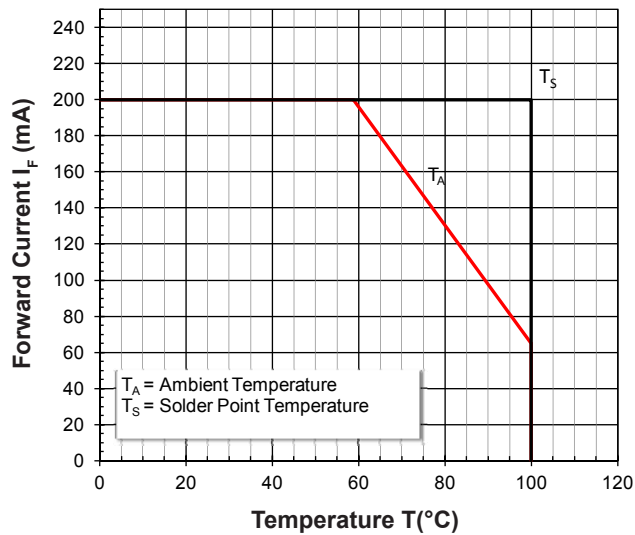
Forward Current Vs Forward Voltage

$I_F = f(V_F); T_j = 25^\circ\text{C}$



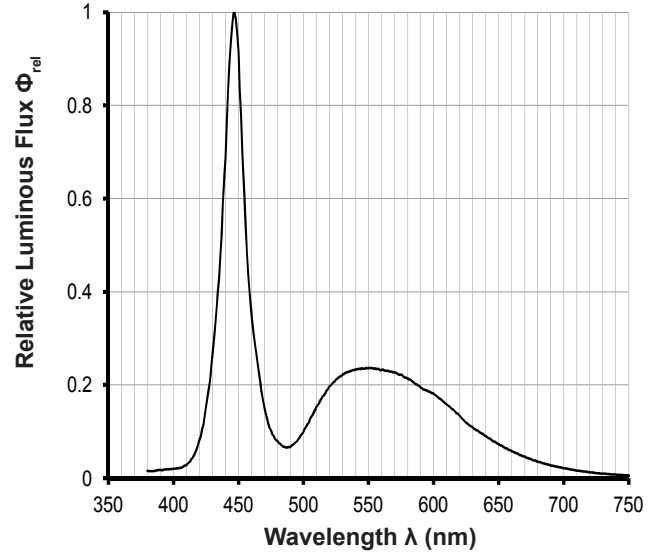
Maximum Current Vs Temperature

$I_F = f(T)$



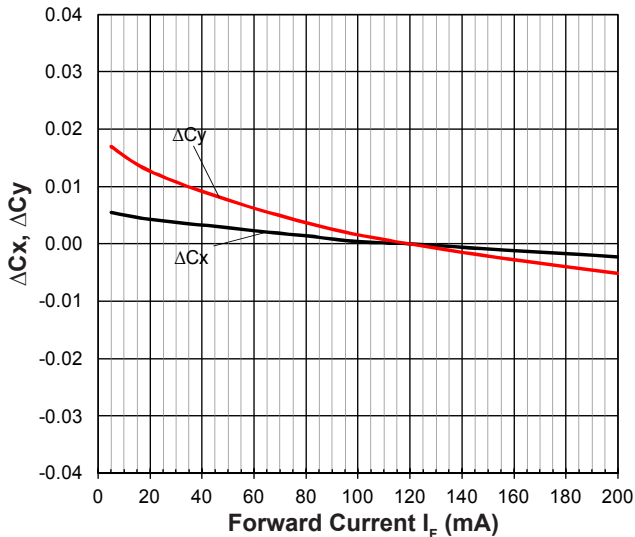
Relative Spectral Emission

$\Phi_{rel} = f(\lambda); T_j = 25^\circ\text{C}; I_F = 120\text{mA}$



Chromaticity Coordinate Shift Vs Forward Current

$\Delta Cx, \Delta Cy = f(I_F); T_j = 25^\circ\text{C}$

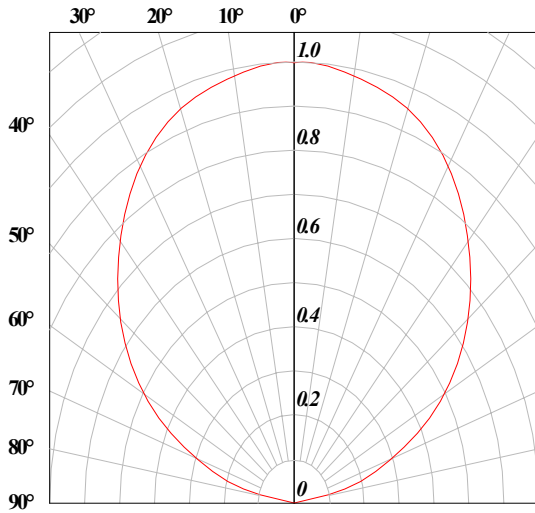


Allowable Forward Current Vs Duty Ratio

$(T_j = 25^\circ\text{C}; t_p \leq 10\mu\text{s})$

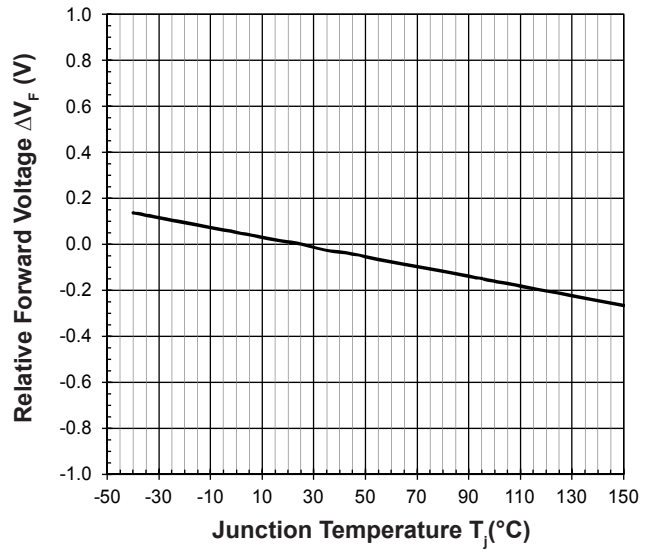


Radiation Pattern

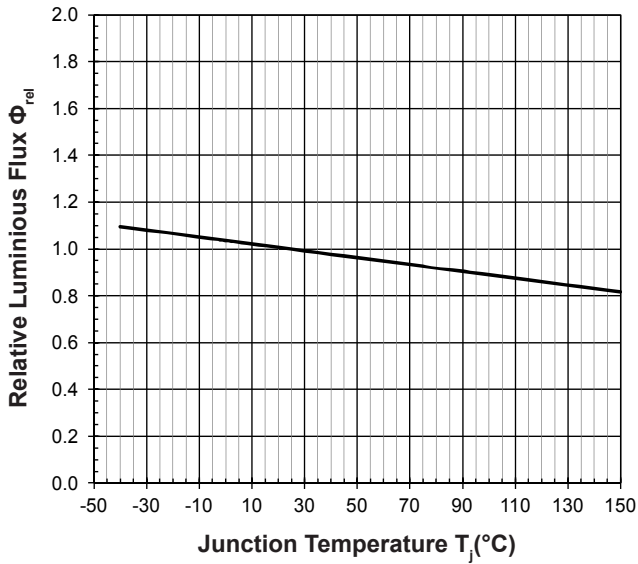


Relative Forward Voltage Vs Junction Temperature

$$\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j); I_F = 120\text{mA}$$

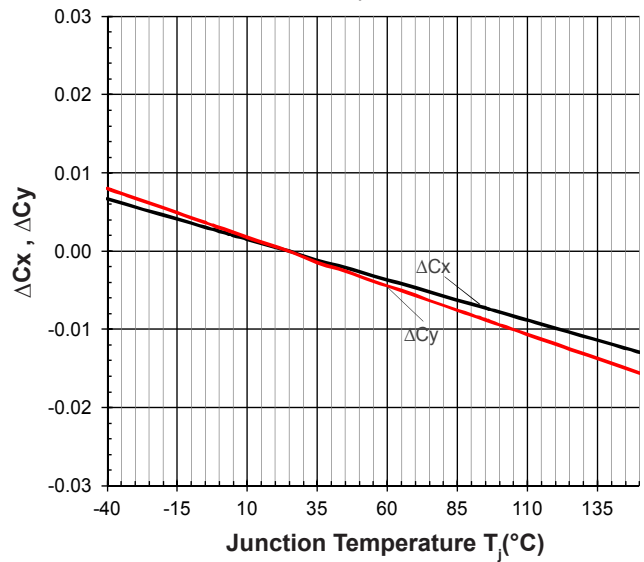


Relative Luminous Flux Vs Junction Temperature

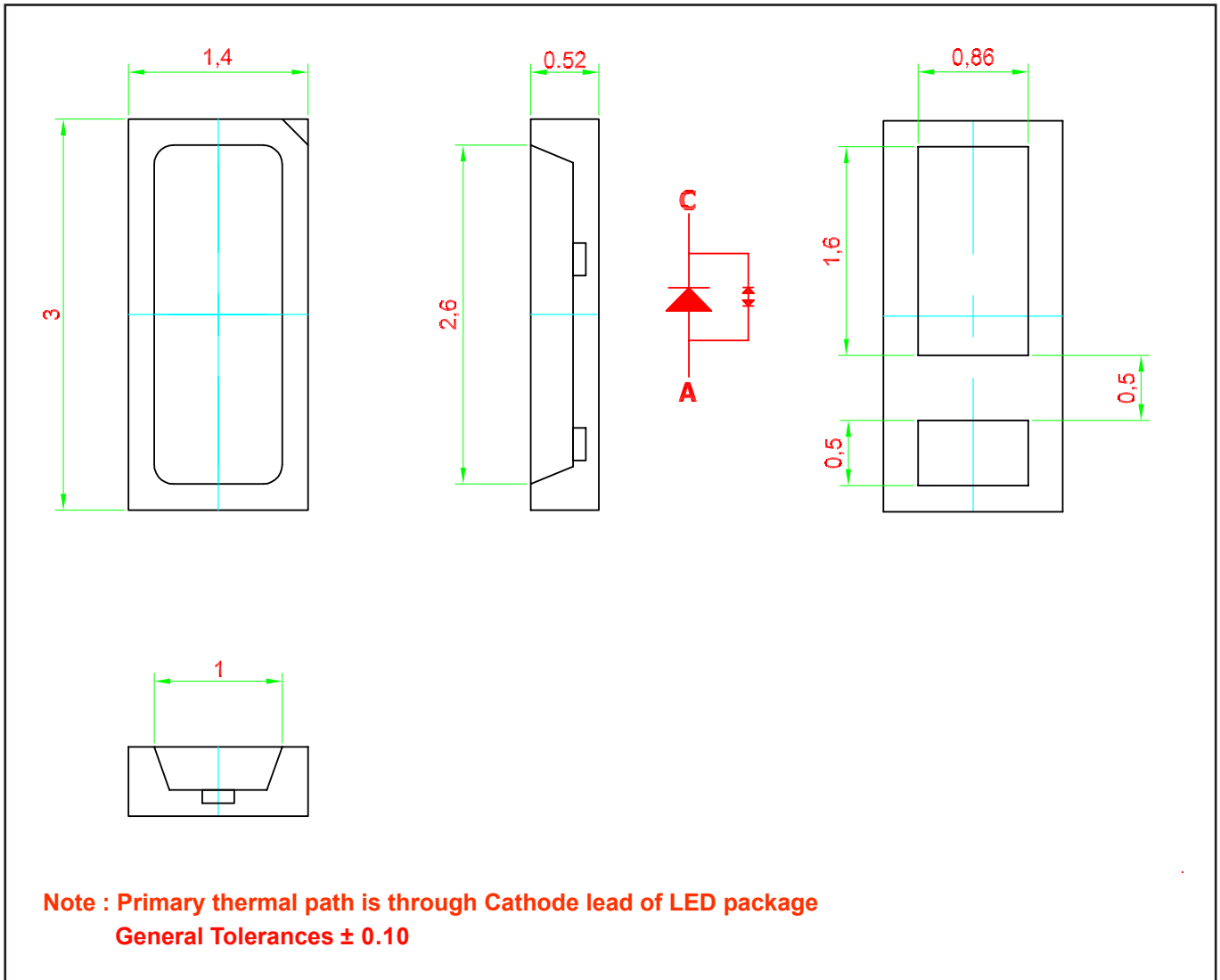


Chromaticity Coordinate Shift Vs Junction Temperature

$$\Delta C_x, \Delta C_y = f(T_j); I_F = 120\text{mA}$$



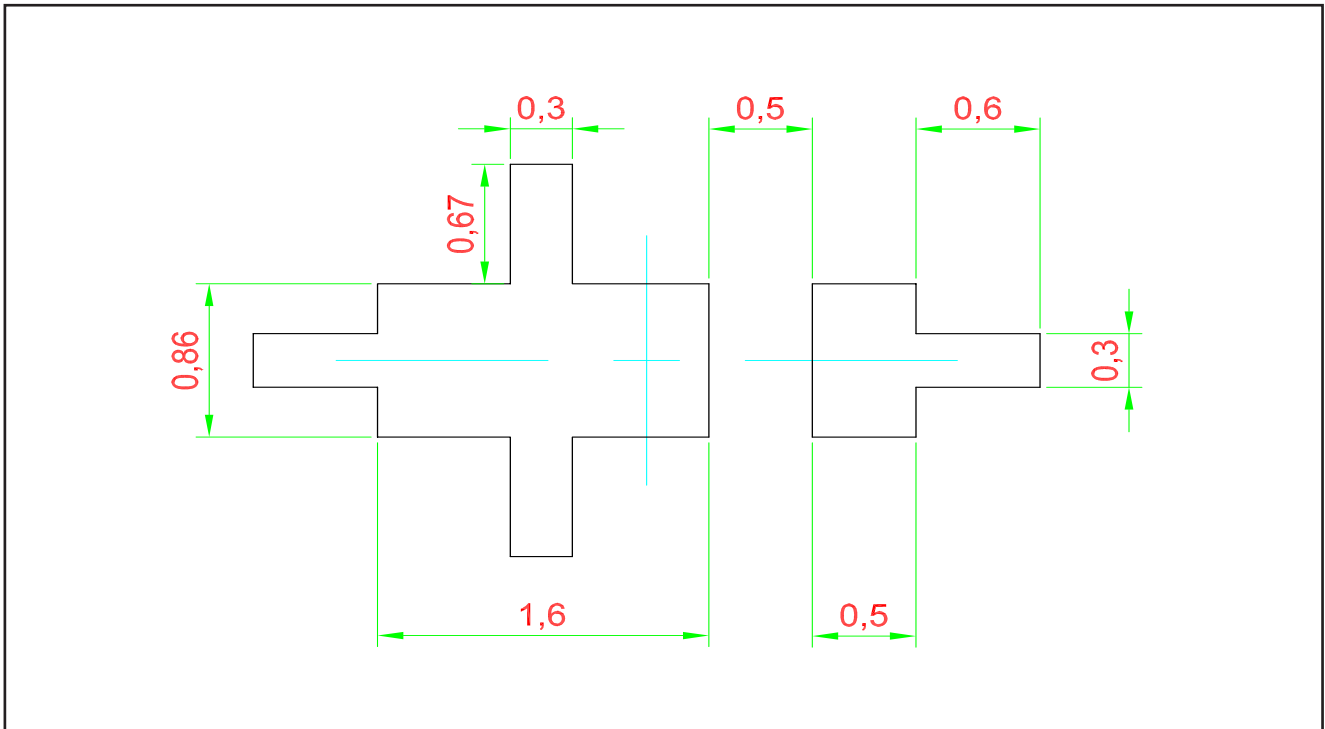
SpicePlus 3014 • InGaN White: SEW-KZSG Package Outlines



Material

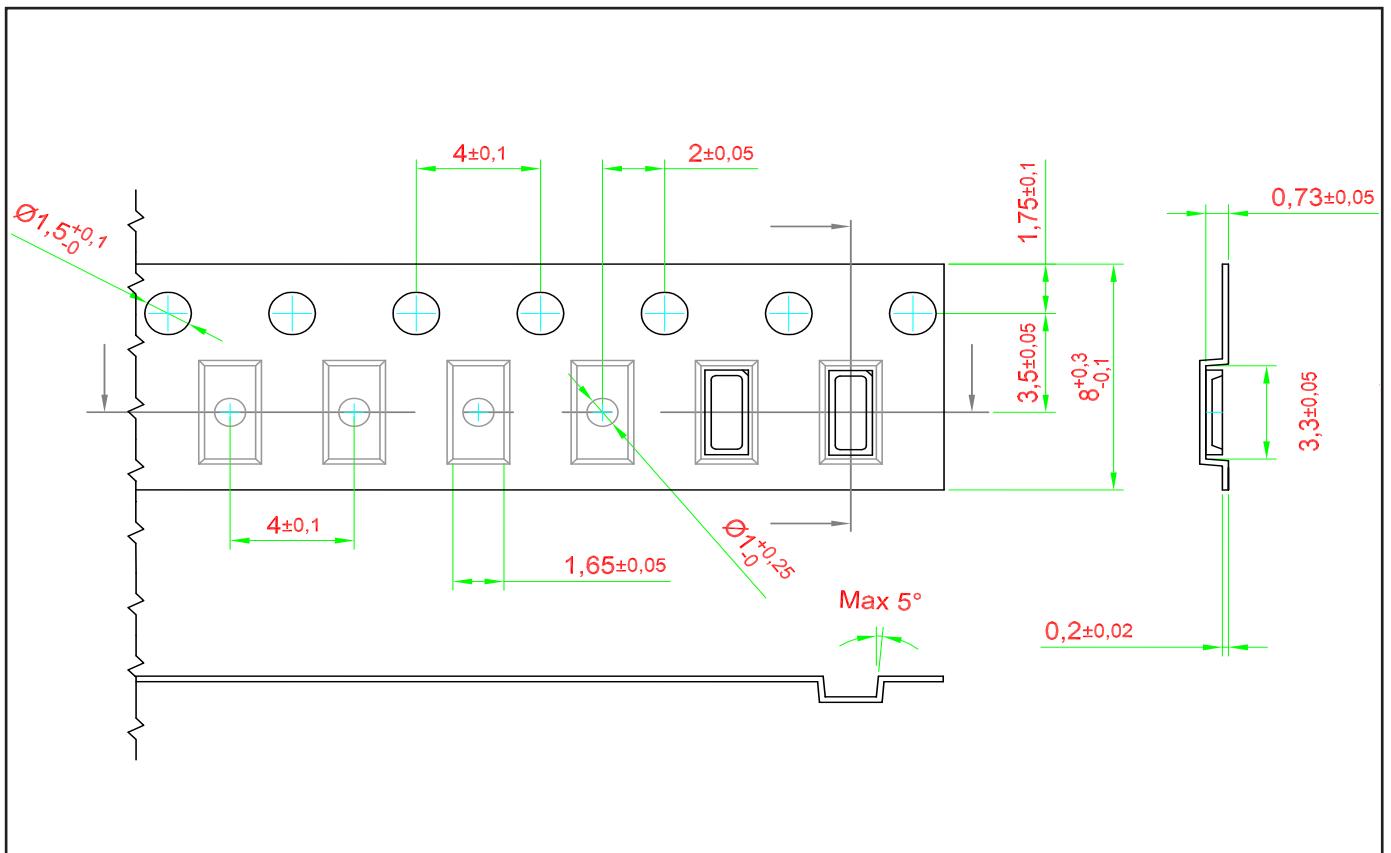
	Material
Lead-frame	Cu Alloy With Ag Plating
Package	Heat Resistant Polymer
Encapsulant	Silicone Resin
Soldering Leads	Ag Plating

Recommended Solder Pad

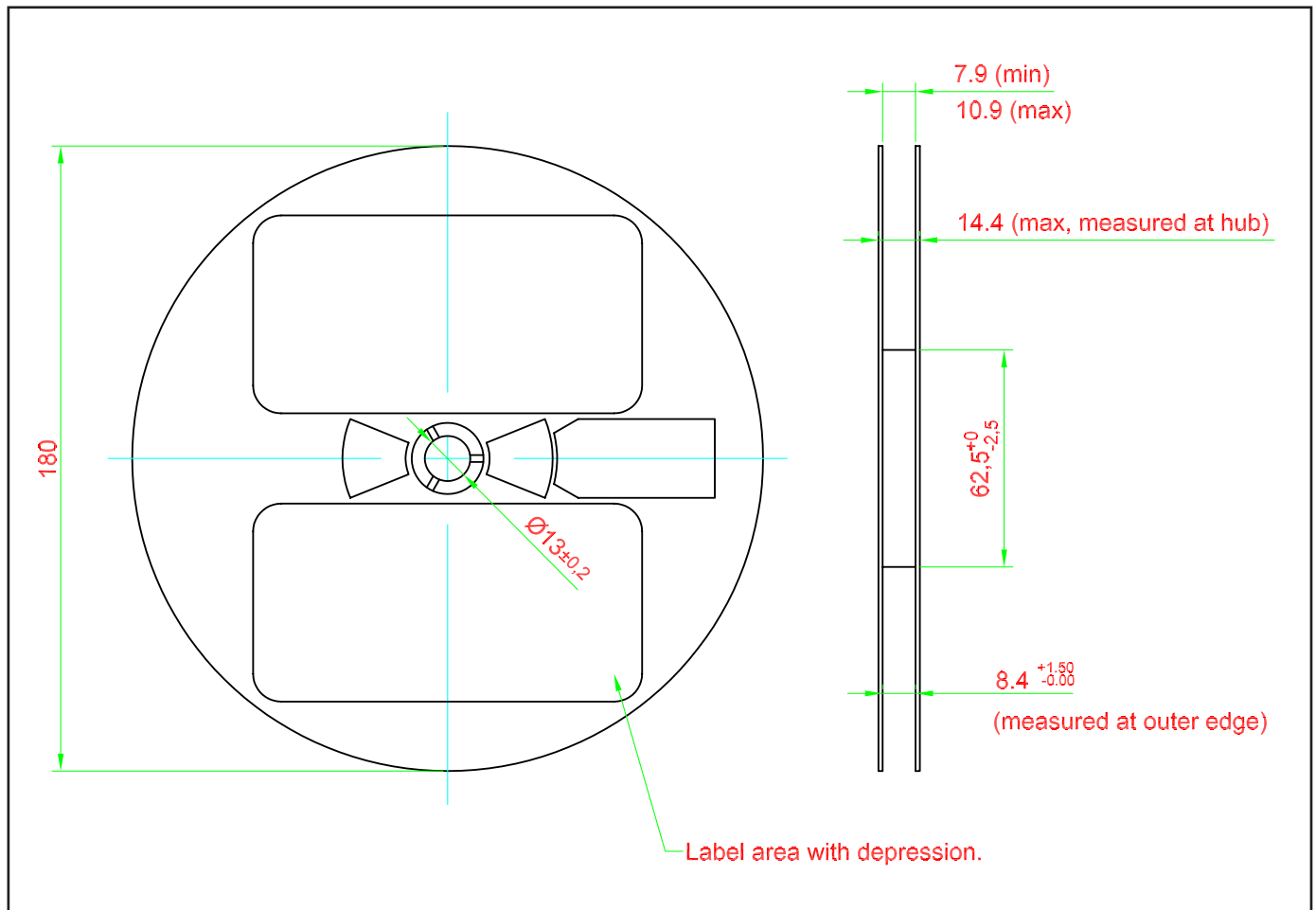


Taping and orientation

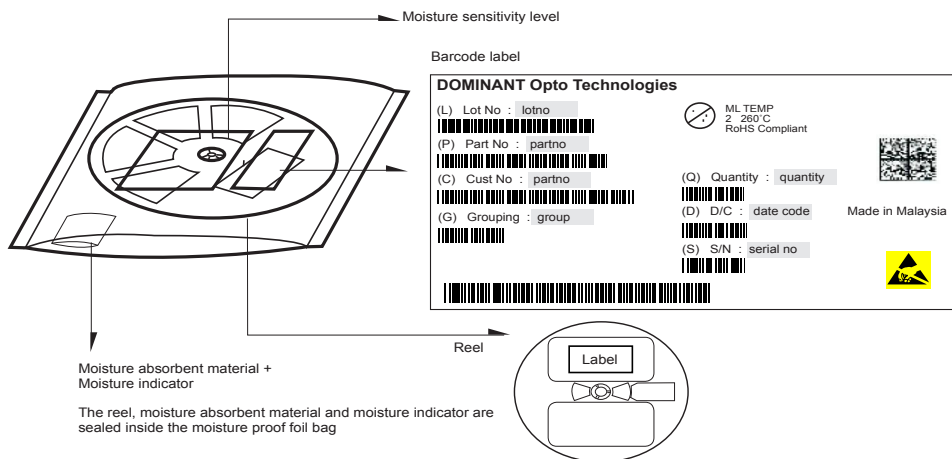
- Reels come in quantity of 3000 units.
- Reel diameter is 180



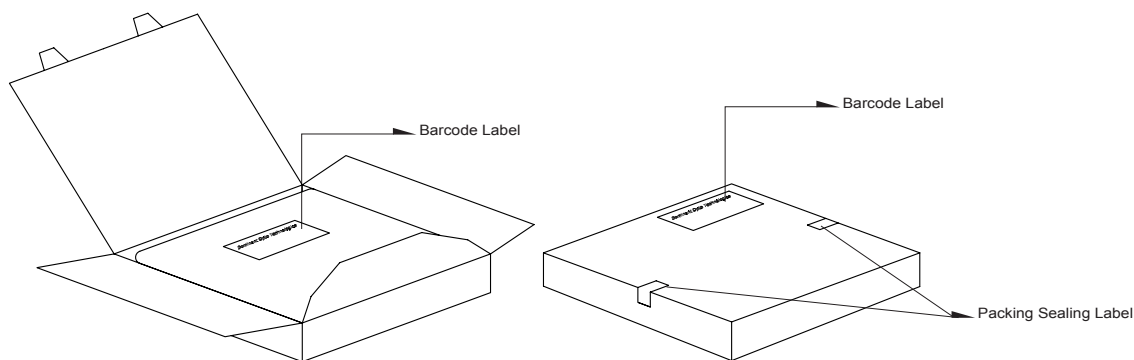
Packaging Specification



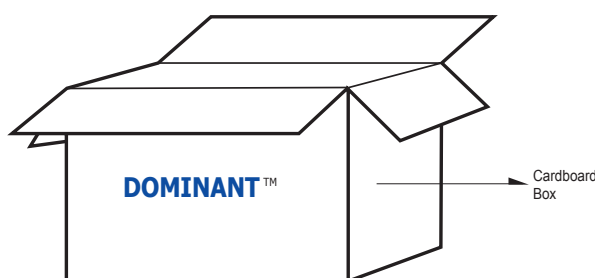
Packaging Specification



	Average 1pc SpicePlus 3014	1 completed bag (3000pcs)
Weight (gram)	0.007	200 ± 10



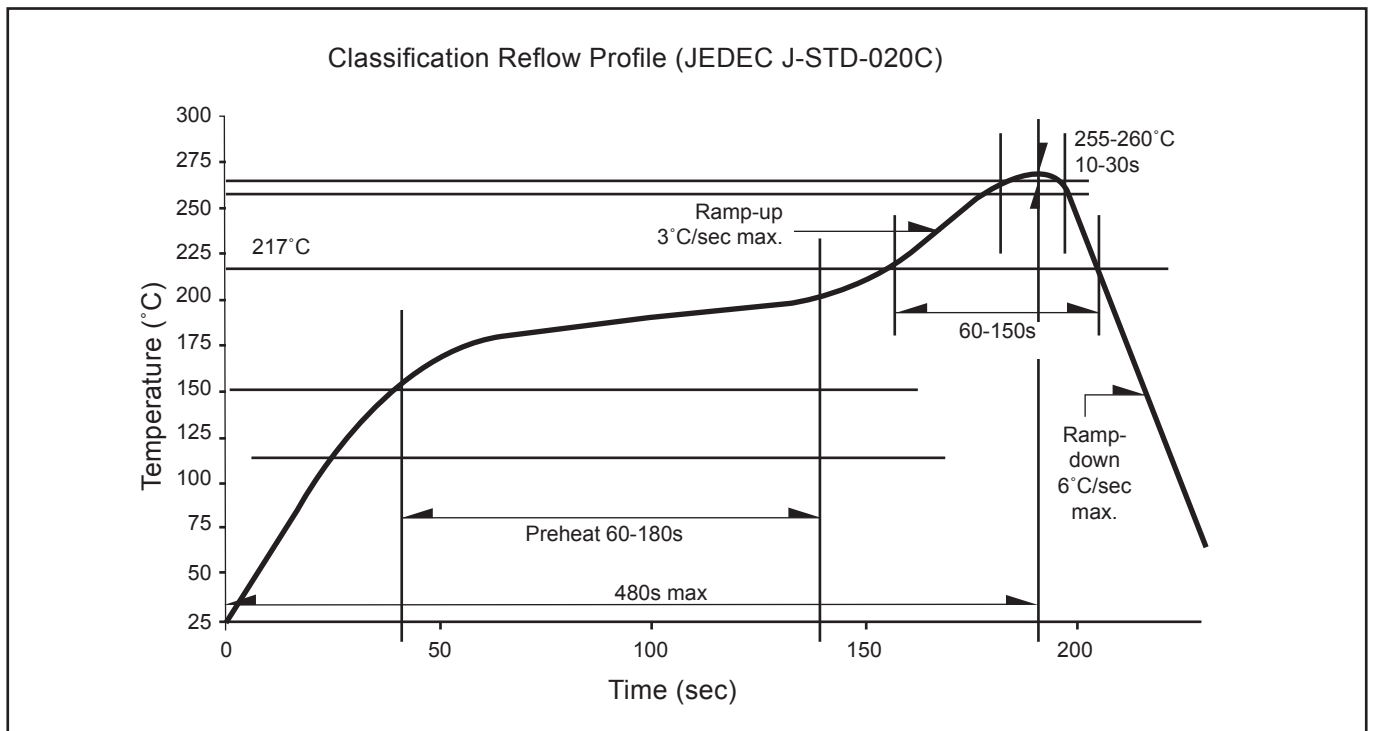
	Dimensions (mm)
Packing Box	210 x 210 x 16



For SpicePlus 3014

Cardboard Box Size	Dimensions (mm)	Empty Box Weight (kg)	Reel / Box
Super Small	325 x 225 x 190	0.38	9 reels MAX
Small	325 x 225 x 280	0.54	15 reels MAX
Medium	570 x 440 x 230	1.46	60 reels MAX
Large	570 x 440 x 460	1.92	120 reels MAX

Recommended Pb-free Soldering Profile



Appendix

1) **Brightness:**

- 1.1 Luminous intensity is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of $k=3$).
- 1.2 Luminous flux is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of $k=3$).
- 1.3 Radiant intensity is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of $k=3$).
- 1.4 Radiant flux is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of $k=3$).

2) **Color:**

- 2.1 Chromaticity coordinate groups are measured at current pulse 25 ms(typ) with an internal reproducibility of ± 0.005 and an expanded uncertainty of ± 0.01 (accordingly to GUM with a coverage factor of $k=3$).
- 2.2 Dominant wavelength is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 0.5\text{nm}$ and an expanded uncertainty of $\pm 1\text{nm}$ (accordingly to GUM with a coverage factor of $k=3$).

3) **Voltage:**

- 3.1 Forward Voltage, V_f is measured when a current pulse of 8 ms(typ) with an internal reproducibility of $\pm 0.05\text{V}$ and an expanded uncertainty of $\pm 0.1\text{V}$ (accordingly to GUM with a coverage factor of $k=3$).

4) **Typical Values:**

- 4.1 At special conditions of LED manufacturing processes, typical data or calculated correlations of technical parameters only reflect the statistical figures. But not necessarily correspond to the actual parameters of each single product, which could differ from the typical data or calculated correlations or the typical characteristic line. These typical data may change whenever technical improvements happen.

5) **Tolerance of Measure**

- 5.1 In the drawing, normally the tolerances used are at ± 0.1 with the dimension measurement unit in mm.

Revision History

Page	Subjects	Date of Modification
-	Initial Release	20 Apr 2017
8	Typo Error on Package Outline	26 May 2017
2, 11, 12, 14	Update ESD (HBM) Typo Error on Plastic Reel Update Packaging Specification Update Appendix	07 Sep 2018

NOTE

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About Us

DOMINANT Opto Technologies is a dynamic company that is amongst the world's leading automotive LED manufacturers. With an extensive industry experience and relentless pursuit of innovation, DOMINANT's state-of-art manufacturing and development capabilities have become a trusted and reliable brand across the globe. More information about DOMINANT Opto Technologies, a ISO/TS 16949 and ISO 14001 certified company, can be found under <http://www.dominant-semi.com>.

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