

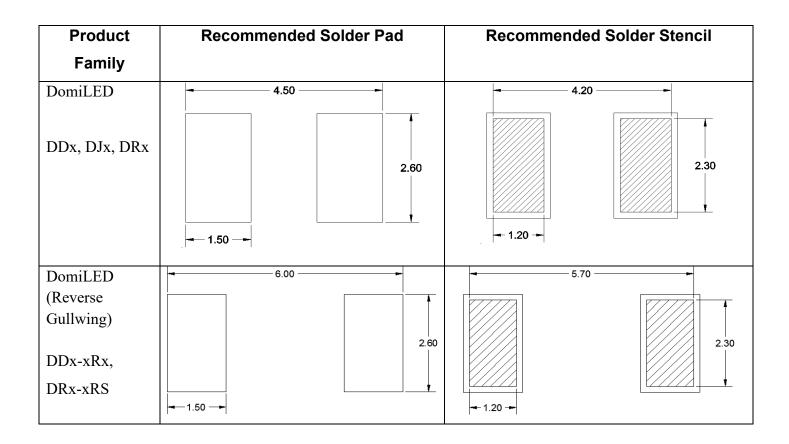
#### **APPLICATION NOTE:**

## Recommended Solder Pad and Solder Stencil from DOMINANT Opto Technologies

#### 1. Introduction

This application note covers recommended assembly for all DOMINANT LEDs package families. DOMINANT LEDs are designed for assembly by automatic surface mounting machines. The following are the recommended solder pads design and the corresponding solder stencil apertures. Typically, the stencil aperture is smaller than the solder pad of the LED.

#### 2. Recommended Solder Pad and Solder Stencil



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Product	Recommended Solder Pad	Recommended Solder Stencil
Family		
Multi	2.60	2.40
DomiLED	<u> </u>	† [
Bi-Color / Tri-Color		
Tri-Color		
DMDTD DV	<b>4.50</b>	4.30
DMRTB, DKxx	1.10	1.30
Power	2.60	2.40
DomiLED		
DWx		
	<b>4.50</b>	4.30
	1.50	1.30
Extreme Power	2.90	2.80
DomiLED D6x-SKG,	0.80	0.70
D6W-VZKG		
Dow vzko	4.70 1.40	4.50 1.60
	0.35 0.35	0.45 0.45
Mini DomiLED	2.80 ———	2.70
	0.80	0.70
DLx, DNx	1.00	0.90

Product	Recommended Solder Pad	Recommended Solder Stencil
Family		
Mini DomiLED (Reverse Gullwing)	1.00	0.90
DLx-xRx,	3.20	3.25
DNx-xRx	0.50	0.40
MiniPlus DomiLED	2.80	2.70
DFx	1.00	0.70
Multi DomiLED	1.70	1.50
D6RTB,	1.40	1.60
D6RTB-xKG	0.70 0.80	0.60 0.70
Right Angle DomiLED	1.00	0.70
DSx	3.20	3.30

Product	Recommended Solder Pad	Recommended Solder Stencil
Family		
Right Angle	- <del>-</del> 0.50	- 0.40
DomiLED		
	0.80	0.70
DSx-xHS		
	3.20	3.30
		<u>*</u>
Right Angle	0.085 - 0.40	4.70 - 0.70 - 0.70
Multi	0.30	0.25
DomiLED	0.30	0.25
DSRTB		
Power Right		
Angle	1.30	1.00
DomiLED	1.30	
D3x		
	0.80 - 0.60 - 0.80 -	0.65 -0.45 - 0.65 -
	- 0.20	0.35
NagaJo 1216	→ 0.30	→ 0.40
	0.40 - 0.40	0.30 - 0.30
JEW		
	1.50	1.40
i		

Product	Recommended Solder Pad	Recommended Solder Stencil
Family		
NagaJo 2025	1.80	1.65
J1x, JAW	1.00	0.80
	0.75 - 0.30	0.90
NagaJo 2725	2.50	1.00 - 0.20
J2W	0.60 1.05 - 0.40	0.48
PrimaxN3014	0.45 - 1.00 - 0.95	1.40 0.75
NNW-xZHG	0.80	0.65 0.78 -
PrimaxPlus	1.00     1.00     1.07   1.07   1.07	0.70
MAx, PQx,	0.65	
MBxx, MA85, MA94, PQx	1.68 2.18 1.00 1.00 1.00 1.00 1.00 1.00 1.00	0.85

