

SpicePlus

Like spice, its diminutive size is a stark contrast to its standout performance in terms of brightness, durability and reliability. Despite being the smallest in size yet the SpicePlus packs a powerful performance and is a highly reliable design device.



Features:

- > Super high brightness surface mount LED automotive exterior applications.
- > 120° viewing angle.
- > Compact package outline (LxW) of 2.5 x 2.0mm.
- > Ultra low height profile - 0.7mm.
- > Low thermal resistance.
- > Superior corrosion robustness.
- > Compatible to IR reflow soldering.
- > Compliance to automotive standard; AEC-Q102.
- > Environmental friendly; RoHS compliance.

Applications:

- > Automotive: Exterior application: eg: Turn Signal.

Optical Characteristics at T_j=25°C

Part Number	Color	Viewing Angle°	Luminous Flux @ 200mA (lm) ^{Appx. 1.2}		
			Min.	Typ.	Max.
SVZY-EZHG-R3T2-1	InGaN Yellow	120	45.2	55.0	76.5
SVZY-EZHG-R8S9-1	InGaN Yellow	120	42.5	55.4	72.0
SVZY-EZHG-RS3-1	InGaN Yellow	120	39.8	51.7	67.2

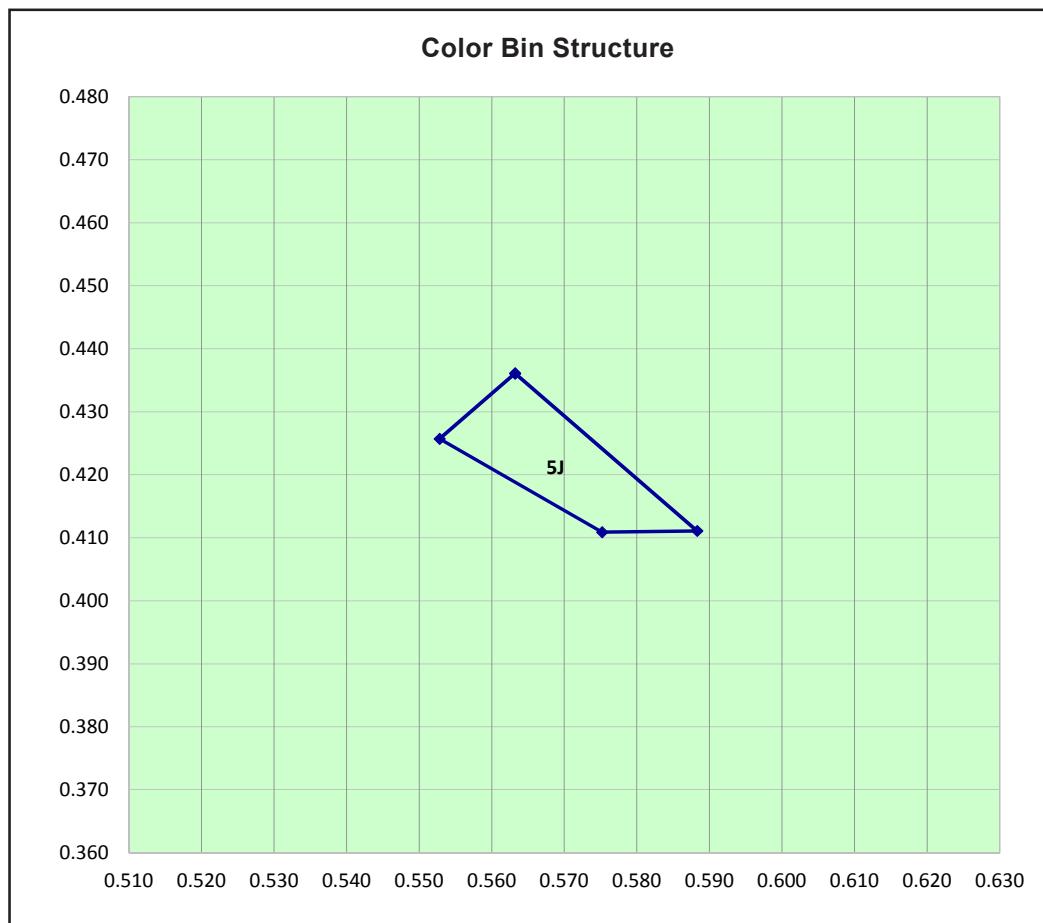
Electrical Characteristics at T_j=25°C

Part Number	V _f @ If = 200mA ^{Appx. 3.1}		
	Min. (V)	Typ. (V)	Max. (V)
SVZY-EZHG	2.80	3.20	3.40

Absolute Maximum Ratings

	Maximum Value	Unit
DC forward current	250	mA
Peak pulse current; (Ts = 55°C, tp ≤ 100μs, Duty cycle = 0.03)	600	mA
Reverse voltage	Not designed for reverse bias	V
ESD threshold (HBM)	8	kV
LED junction temperature	150	°C
Operating temperature	-40 ... +125	°C
Storage temperature	-40 ... +125	°C
Thermal resistance (Rated current = 200mA, Ts = 25 °C)		
- Real Thermal Resistance		
Junction / solder point, R _{th JS real} (typ =16)	26	K/W
- Electrical Thermal Resistance		
Junction / solder point, R _{th JS el} (typ = 12)	20	K/W

SVZY, Color Grouping Appx. 2.1



Bin	1	2	3	4
5J	Cx	0.5632	0.5528	0.5752
	Cy	0.4361	0.4257	0.4109

InGaN wavelength is very sensitive to drive current. Operating at lower current is not recommended and may yield unpredictable performance.
 Current pulsing should be used for dimming purposes.

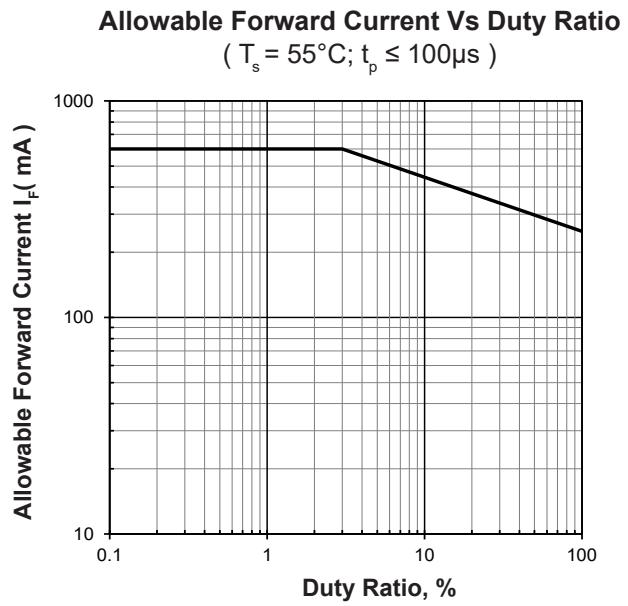
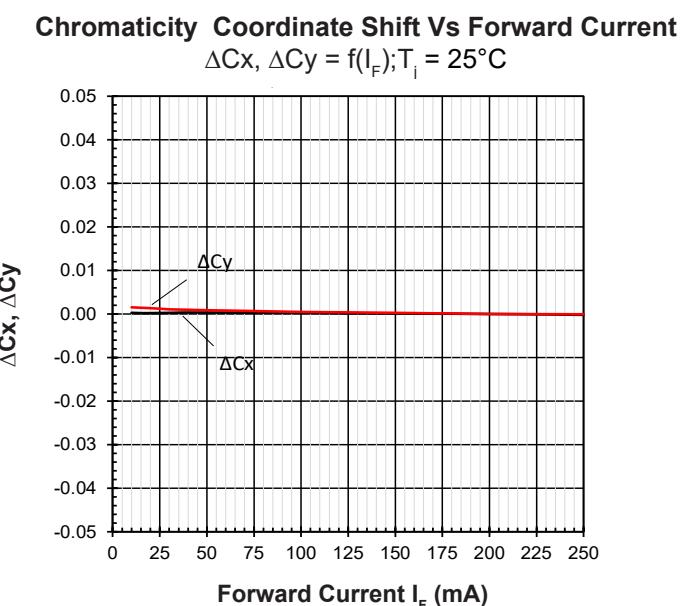
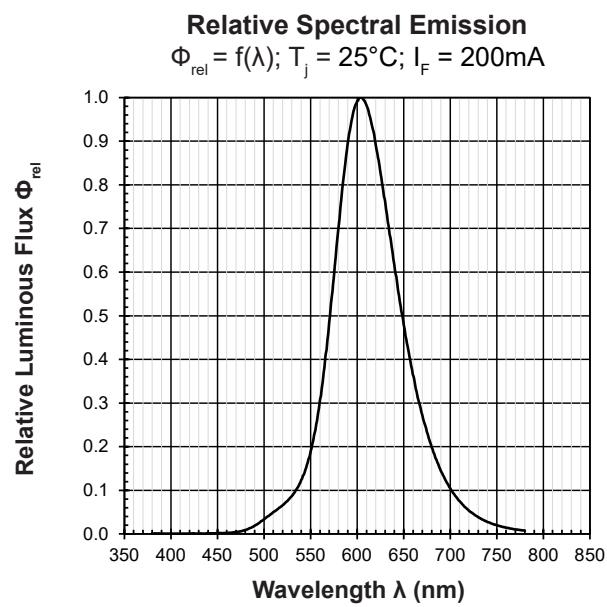
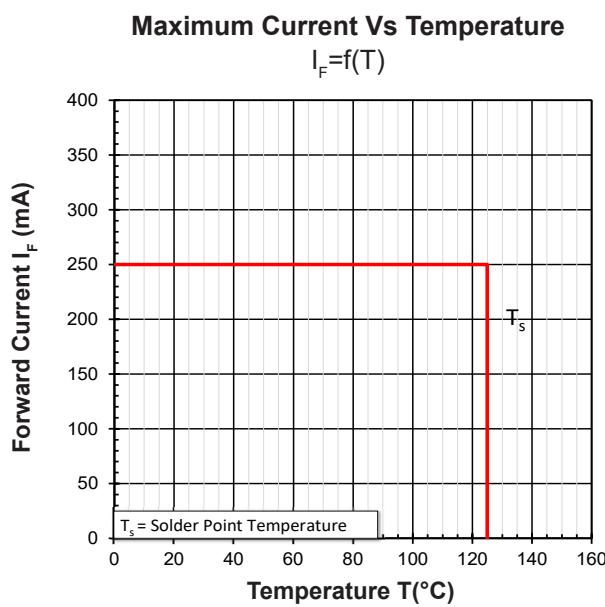
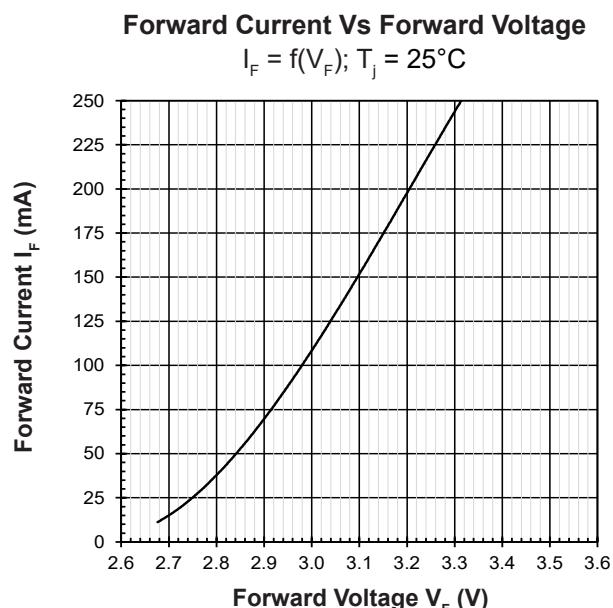
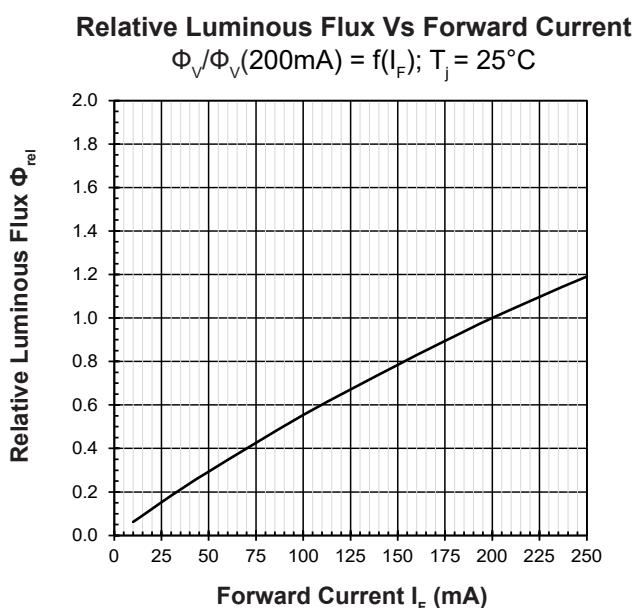
Luminous Flux Group at T_j=25°C

Brightness Group	Luminous Flux ^{Appx. 1.2} (lm)
R2	39.8 ... 45.2
R3	45.2 ... 51.7
S2	51.7 ... 59.0
S3	59.0 ... 67.2
T2	67.2 ... 76.5
R8	42.5 ... 48.5
R9	48.5 ... 55.4
S8	55.4 ... 63.0
S9	63.0 ... 72.0

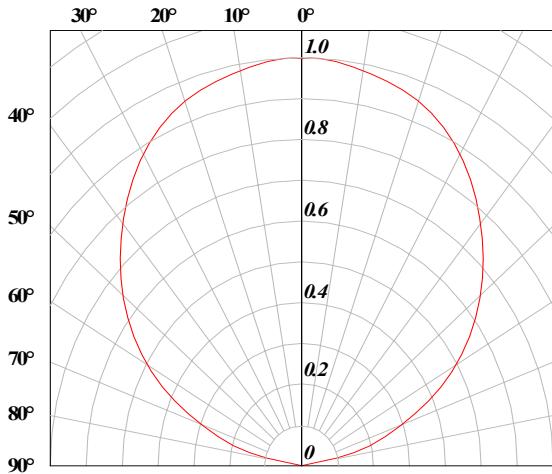
Vf Bining (Optional)

Vf Bin @ 200 mA	Forward Voltage (V) ^{Appx. 4.1}
VH8	2.80 ... 3.00
VH9	3.00 ... 3.20
VJ1	3.20 ... 3.40

Please consult sales and marketing for special part number to incorporate Vf binning.

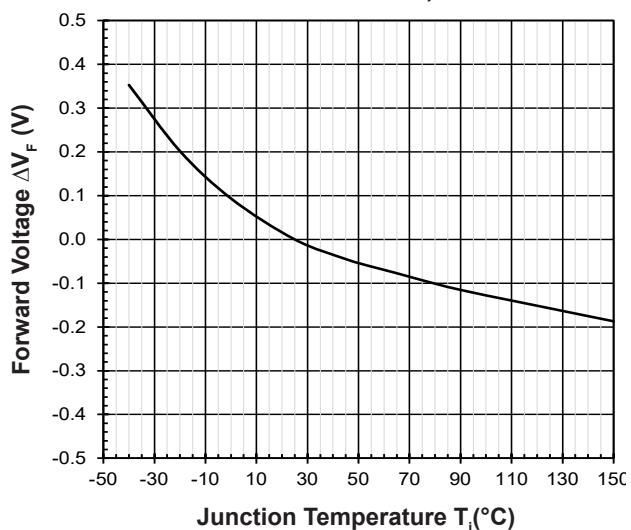


Radiation Pattern



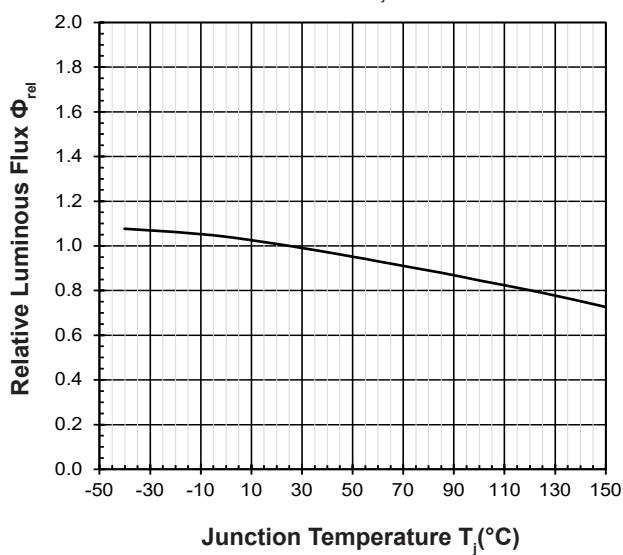
Forward Voltage Vs Junction Temperature

$$\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j); I_F = 200\text{mA}$$



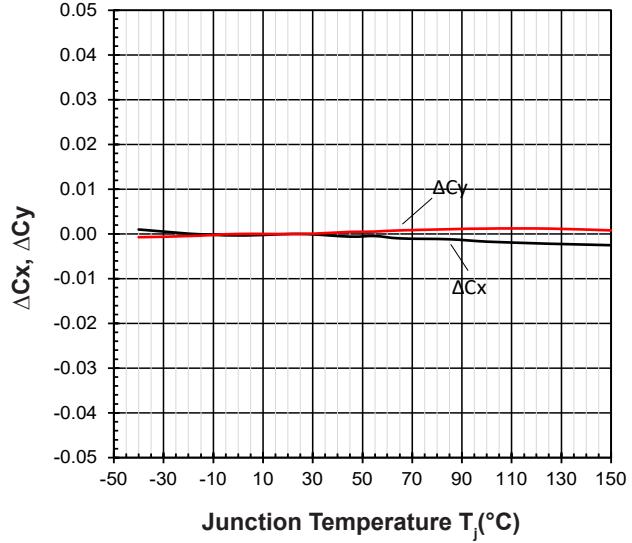
Relative Luminous Flux Vs Junction Temperature

$$\Phi V/\Phi V(25^\circ\text{C}) = f(T_j); I_F = 200\text{mA}$$

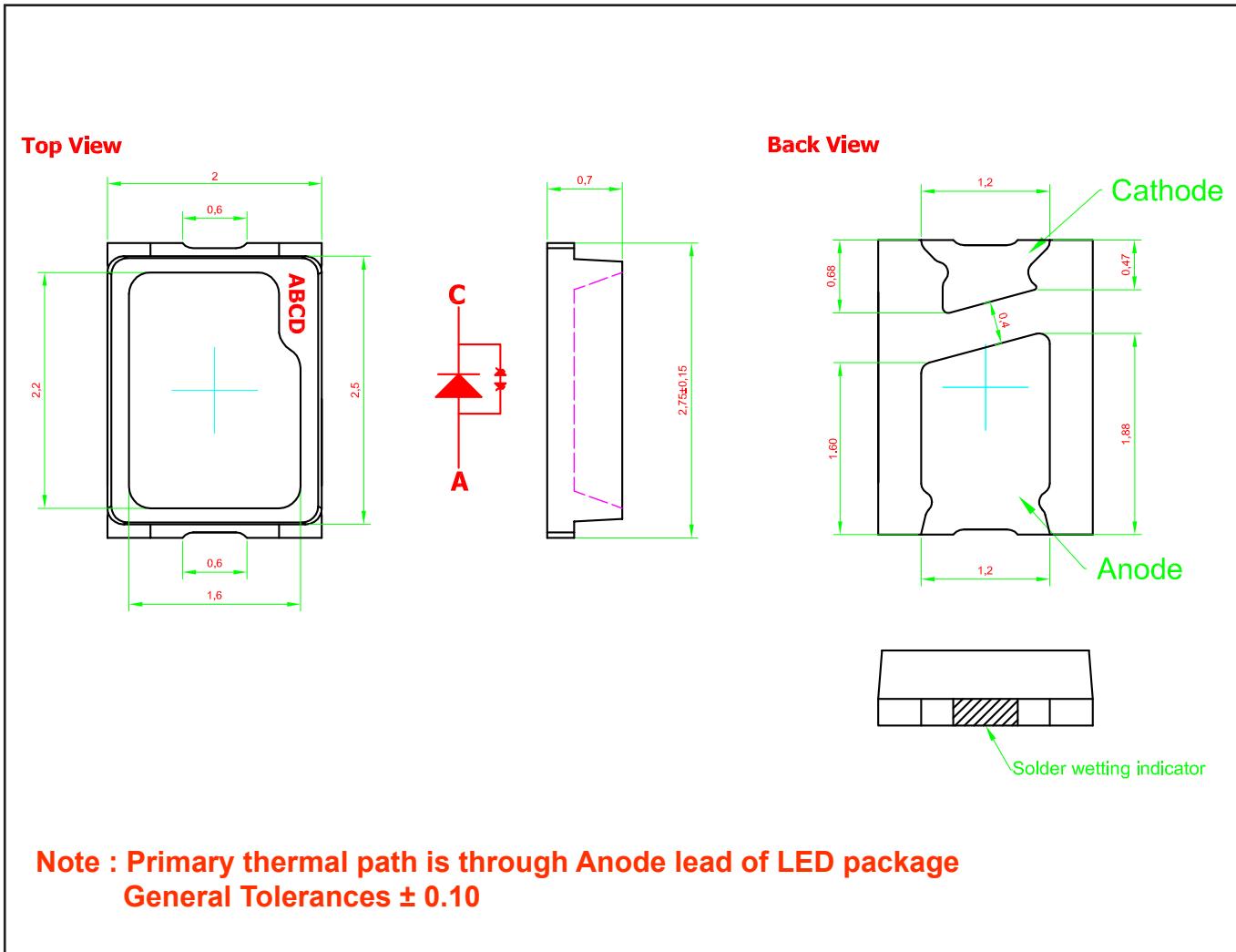


Chromaticity Coordinate Shift Vs Junction Temperature

$$\Delta Cx, \Delta Cy = f(T_j); I_F = 200\text{mA}$$



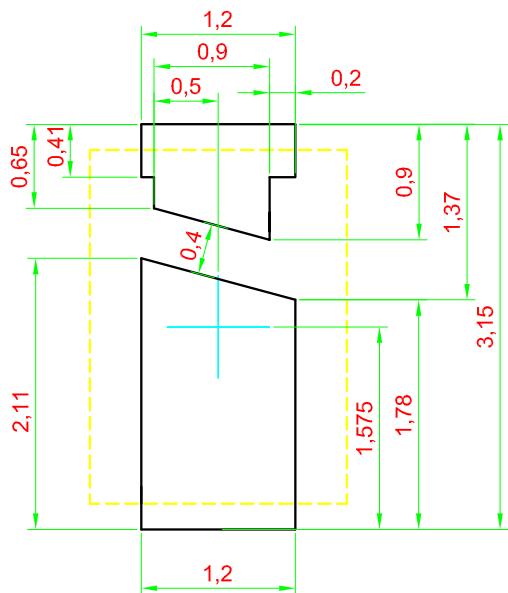
SpicePlus 2520 InGaN: SVZY-EZHG Package Outlines



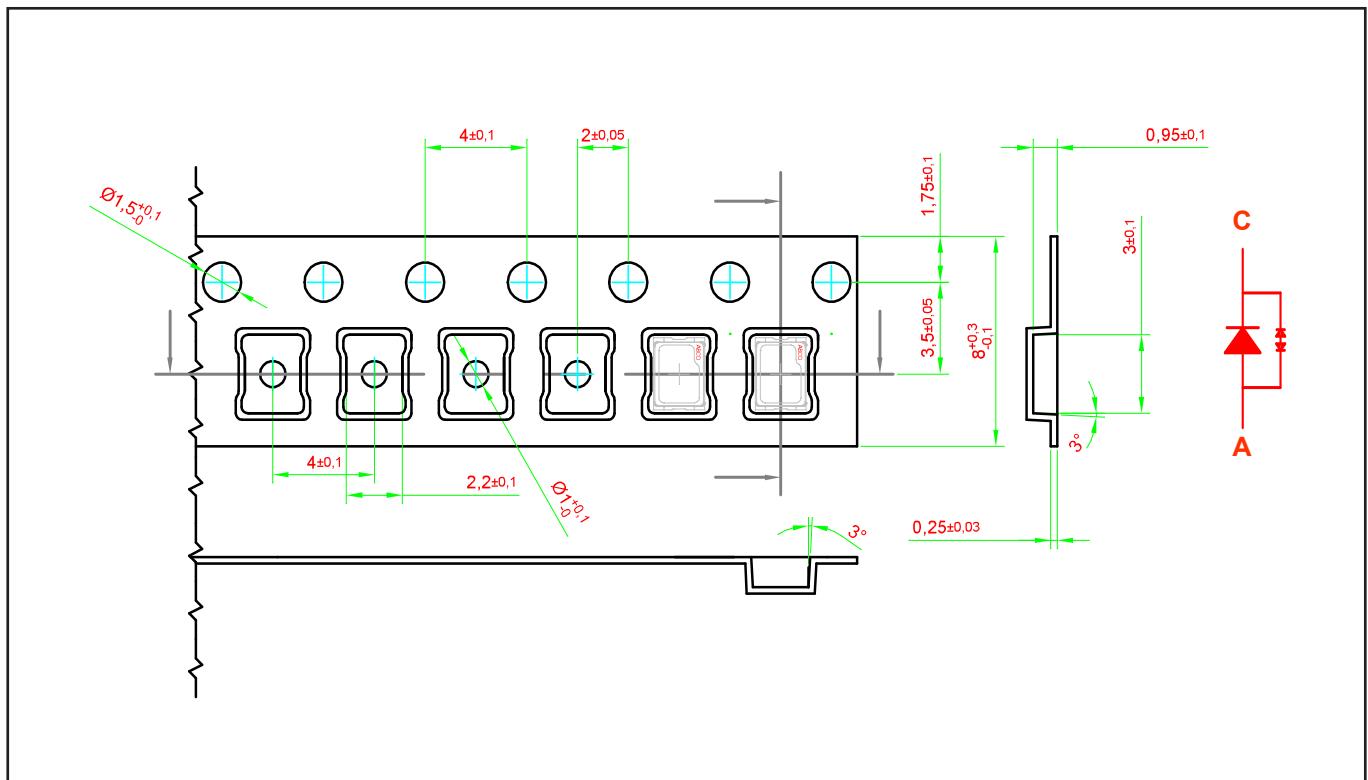
Material

Material	
Lead-frame	Cu Alloy With Au Plating
Package	High Temperature Resistant Plastic
Encapsulant	Silicone Resin
Soldering Leads	Sn Plating

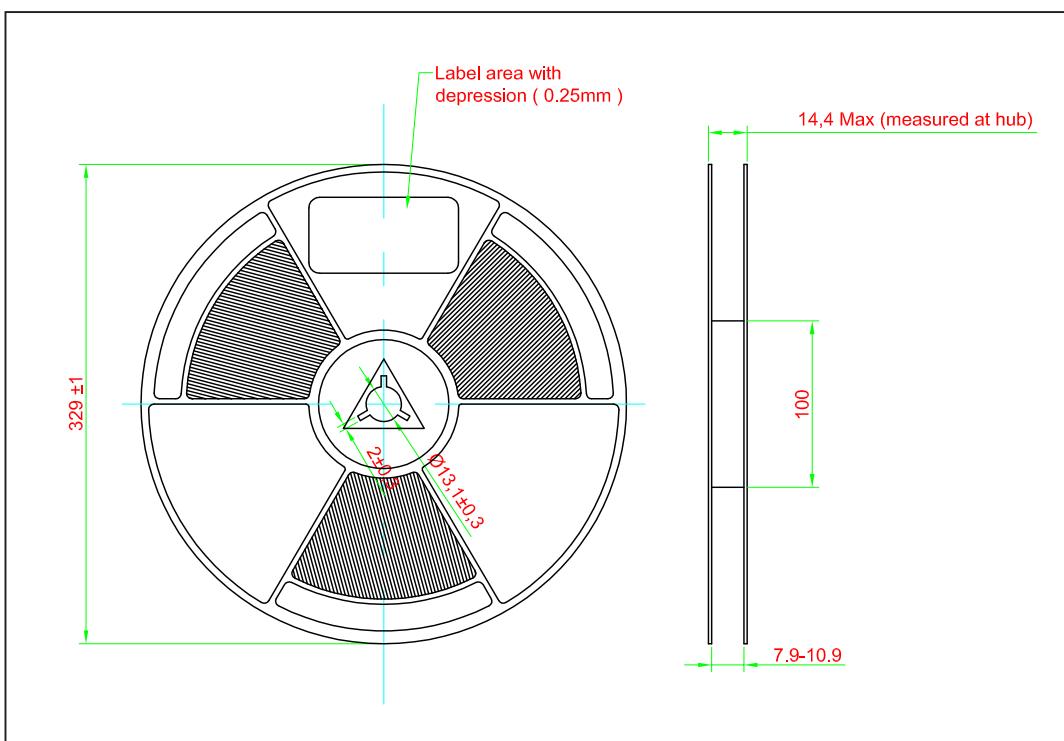
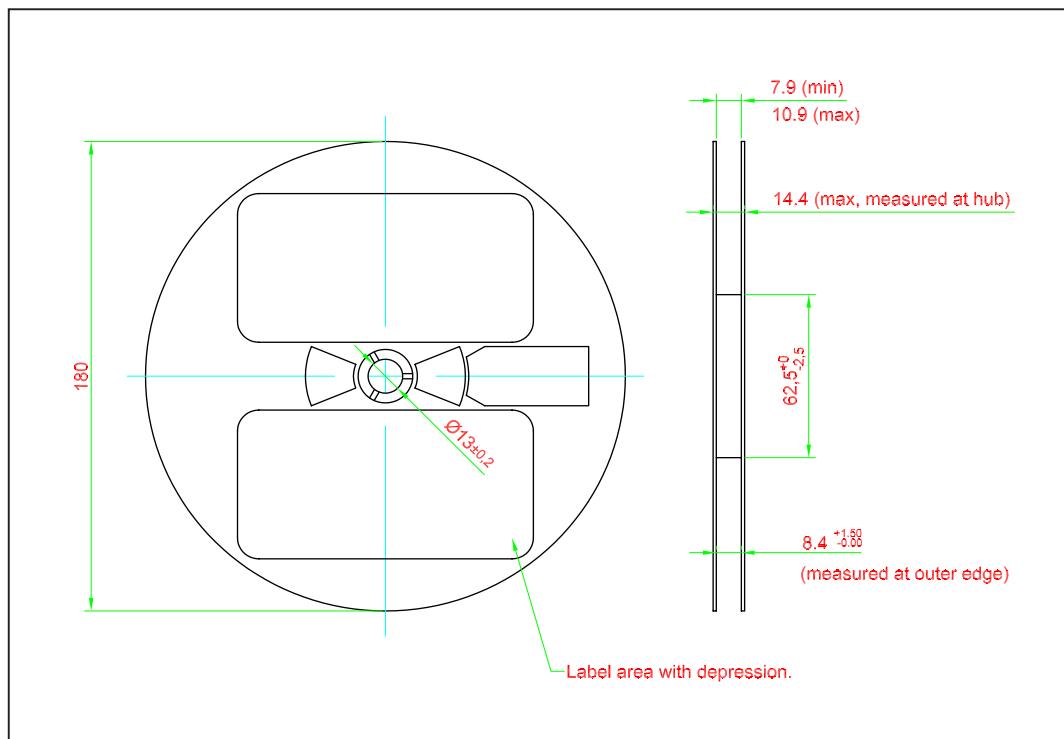
Recommended Solder Pad



Taping and orientation



Packaging Specification

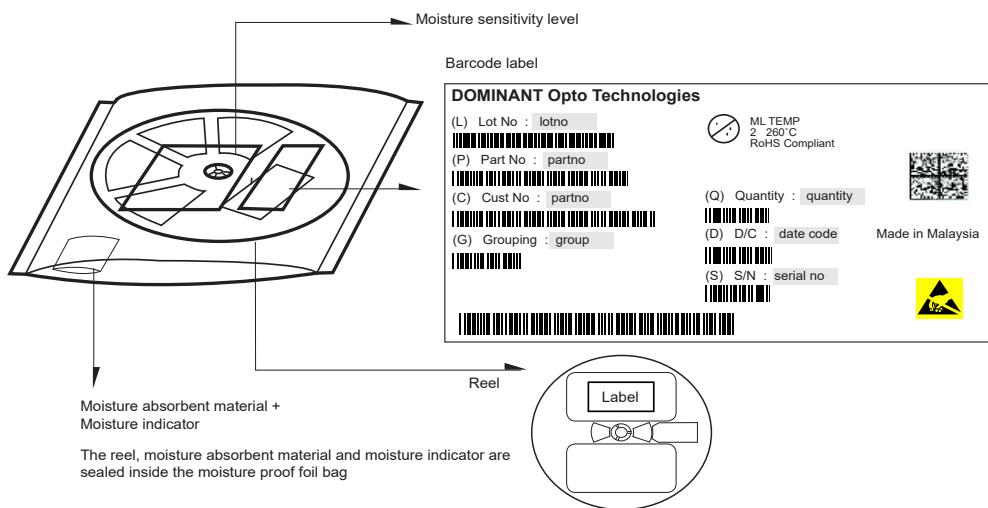


	Reel Diameter (mm)	Quantity (pcs)	*Ordering Number
Standard Packing	180	4000	SVZY-EZHG-xxx-x
Optional Packing	329	15000	SVZY-EZHG-xxx-x-L

Notes:

* For ordering purpose only. Please consult sales and marketing for details.

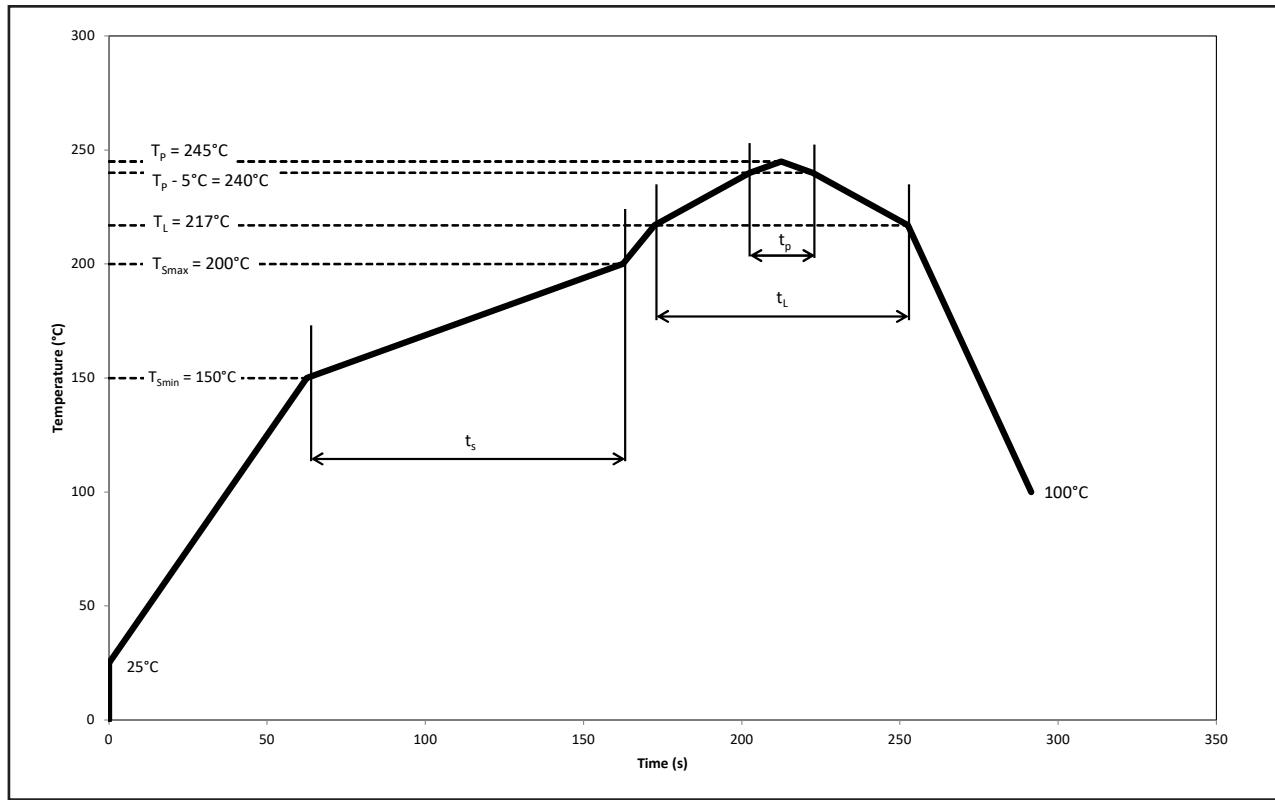
Packaging Specification



Quantity per bag (pcs)	Average 1pc SpicePlus 2520 (g)	1 completed bag (g)
4000	0.0089	150 ± 10
15000	0.0089	600 ± 10

Recommended Pb-free Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



Pb-Free Assembly					
Profile Feature	Symbol	Min.	Recommended	Max.	Unit
Ramp-up rate to preheat 25°C to T_{smin}	-	-	2	3	$^\circ\text{C/s}$
Time t_s T_{smin} to T_{smax}	t_s	60	100	120	s
Ramp-up rate to peak T_L to T_p	-	-	2	3	$^\circ\text{C/s}$
Liquidous temperature	T_L	-	217	-	$^\circ\text{C}$
Time above liquidous temperature	t_L	60	80	150	s
Peak temperature	T_p	-	245	260	$^\circ\text{C}$
Time within 5°C of the specified peak temperature $T_p - 5^\circ\text{C}$	t_p	10	20	30	s
Ramp-down rate T_p to 100°C	-	-	3	6	$^\circ\text{C/s}$
Time 25°C to T_p	-	-	-	480	s

Appendix

1) Brightness:

- 1.1 Luminous intensity is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of k=3).
- 1.2 Luminous flux is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of k=3).
- 1.3 Radiant intensity is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of k=3).
- 1.4 Radiant flux is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 8\%$ and an expanded uncertainty of $\pm 11\%$ (according to GUM with a coverage factor of k=3).

2) Color:

- 2.1 Chromaticity coordinate groups are measured at current pulse 25 ms(typ) with an internal reproducibility of ± 0.005 and an expanded uncertainty of ± 0.01 (accordingly to GUM with a coverage factor of k=3).
- 2.2 Dominant wavelength is measured at current pulse 25 ms(typ) with an internal reproducibility of $\pm 0.5\text{nm}$ and an expanded uncertainty of $\pm 1\text{nm}$ (accordingly to GUM with a coverage factor of k=3).

3) Voltage:

- 3.1 Forward Voltage, Vf is measured when a current pulse of 8 ms(typ) with an internal reproducibility of $\pm 0.05\text{V}$ and an expanded uncertainty of $\pm 0.1\text{V}$ (accordingly to GUM with a coverage factor of k=3).

4) Typical Values:

- 4.1 At special conditions of LED manufacturing processes, typical data or calculated correlations of technical parameters only reflect the statistical figures. But not necessarily correspond to the actual parameters of each single product, which could differ from the typical data or calculated correlations or the typical characteristic line. These typical data may change whenever technical improvements happen.

5) Tolerance of Measure

- 5.1 Unless otherwise noted in drawing, tolerances are specified with ± 0.1 and dimension are specified in mm.

6) Corrosion Robustness:

- 6.1 Test conditions: 40 °C / 90 % rh / 15 ppm H₂S / 336 h.
= Stricter than IEC 60068-2-43 (H₂S) [25 °C / 75% rh / 10 ppm H₂S / 21 days].

Revision History

NOTE

All the information contained in this document is considered to be reliable at the time of publishing. However, DOMINANT Opto Technologies does not assume any liability arising out of the application or use of any product described herein.

DOMINANT Opto Technologies reserves the right to make changes to any products in order to improve reliability, function or design.

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Dispose of product is in accordance with local, regional, national and international regulations.

About Us

DOMINANT Opto Technologies is a dynamic company that is amongst the world's leading automotive LED manufacturers. With an extensive industry experience and relentless pursuit of innovation, DOMINANT's state-of-art manufacturing and development capabilities have become a trusted and reliable brand across the globe. More information about DOMINANT Opto Technologies, an IATF 16949 and ISO 14001 certified company, can be found under <http://www.dominant-semi.com>.

Please contact us for more information:

DOMINANT Opto Technologies Sdn. Bhd
Lot 6, Batu Berendam, FTZ Phase III, 75350 Melaka, Malaysia.
Tel: +606 283 3566 Fax: +606 283 0566
E-mail: sales@dominant-semi.com